



Revision Number: 008.0

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**1. IDENTIFICATION**

**Product name:** LOCTITE AA 326 TWO STEP ACRYLIC RAPID CURING known as SpeedBonder™ 326 Structural  
**Product type/ Recommended use:** Acrylic Adhesive  
**Restriction of Use:** None identified  
**Company address:** Henkel Canada Corporation  
 Meadowpine Boulevard 2515  
 Mississauga, Ontario L5N 6C3

**IDH number:** 135402  
**Item number:** 32629  
**Region:** Canada  
**Contact information:**  
 Telephone: +1 (905) 814-6511  
 MEDICAL EMERGENCY Phone: Poison Control Center  
 1-877-671-4608 (toll free) or 1-303-592-1711  
 TRANSPORT EMERGENCY Phone: CHEMTREC  
 1-800-424-9300 (toll free) or 1-703-527-3887  
 MEDICAL EMERGENCY Phone: Poison Control Center  
 1-877-671-4608 (toll free) or 1-303-592-1711  
 TRANSPORT EMERGENCY Phone: CHEMTREC  
 1-800-424-9300 (toll free) or 1-703-527-3887  
 Internet: www.henkelna.com

**2. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

**DANGER:** H315 - CAUSES SKIN IRRITATION.  
 H317 - MAY CAUSE AN ALLERGIC SKIN REACTION.  
 H318 - CAUSES SERIOUS EYE DAMAGE.  
 H351 - SUSPECTED OF CAUSING CANCER.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1
CARCINOGENICITY	2

**PICTOGRAM(S)**



**Precautionary Statements**

**Prevention:** P201 - Obtain special instructions before use.  
 P202 - Do not handle until all safety precautions have been read and understood.  
 P261 - Avoid breathing mist/vapours.  
 P264 - Wash affected area thoroughly after handling.  
 P272 - Contaminated work clothing should not be allowed out of the workplace.  
**Response:** P280 - Wear protective gloves, clothing, eye and face protection.  
 P302+P352 - IF ON SKIN: Wash with plenty of water.  
 P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove

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**Storage:**  
**Disposal:**

contact lenses, if present and easy to do. Continue rinsing.  
P308+P313 - IF exposed or concerned: Get medical attention.  
P333+P313 - If skin irritation or rash occurs: Get medical attention.  
P362+P364 - Take off contaminated clothing and wash it before reuse.  
P405 - Store locked up.  
P501 - Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

**Other hazards** Not available.

Classification complies with Canadian Hazardous Products Regulations and is consistent with the provision of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
2-Hydroxyethyl methacrylate	868-77-9	10 - 30
Isobornyl methacrylate	7534-94-3	10 - 30
Hydroxyalkyl methacrylate	27813-02-1	1 - 5
Acrylic acid	79-10-7	1 - 5
1-Acetyl-2-phenylhydrazine	114-83-0	0.1 - 1
2-Propenoic acid, 2-methyl-, 2-(2-hydroxyethoxy)ethyl ester	2351-43-1	0.1 - 1
Polypropylene glycol monomethacrylate	39420-45-6	0.1 - 1

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

#### First Aid Measures by likely routes of exposure

<b>Inhalation:</b>	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
<b>Skin contact:</b>	Wash with soap and water. Remove contaminated clothing and footwear. Wash clothing before reuse. If symptoms develop and persist, get medical attention.
<b>Eye contact:</b>	Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time. Get medical attention.
<b>Ingestion:</b>	Do not induce vomiting. Never give anything by mouth to an unconscious person. Keep individual calm. Get medical attention.
<b>Most important symptoms and effects (acute and delayed):</b>	The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.
<b>Indication of any immediate medical attention / special treatment needed:</b>	Not available.

### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Foam, dry chemical or carbon dioxide.
<b>Improper extinguishing agents:</b>	Not available.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

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**Unusual fire or explosion hazards:** Uncontrolled polymerization may cause rapid evolution of heat and increase in pressure that could result in violent rupture of sealed storage vessels or containers.

**Hazardous combustion products:** Oxides of carbon. Irritating organic vapours.

## 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

**Environmental precautions:** Do not allow product to enter sewer or waterways.

**Clean-up methods:** Ensure adequate ventilation. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

## 7. HANDLING AND STORAGE

**Handling:** Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not taste or swallow. Refer to Section 8.

**Storage:** For safe storage, store between 0 °C (32°F) and 32 °C (89.6 °F) Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
2-Hydroxyethyl methacrylate	None	None	None	3 ppm Ceiling
Hydroxyalkyl methacrylate	None	None	None	1 ppm TWA 3 ppm STEL
Acrylic acid	2 ppm TWA (SKIN)	None	None	1 ppm TWA 3 ppm STEL (SKIN)
Cumene hydroperoxide	None	None	1 ppm (6 mg/m3) TWA (SKIN)	None
methacrylic acid	20 ppm TWA	None	None	None

**Engineering controls:** Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination below occupational exposure limits.

**Respiratory protection:** Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

**Eye/face protection:** Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.

**Skin protection:** Use impermeable gloves and protective clothing as necessary to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid
<b>Color:</b>	Amber
<b>Odor:</b>	Acrylic
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Product is non-soluble (in water)., Not applicable
<b>Vapor pressure:</b>	< 10 mm hg (27 °C (80.6 °F)) < 1.3 kPa (20 °C (68°F))
<b>Boiling point/range:</b>	> 149 °C (> 300.2 °F)
<b>Melting point/ range:</b>	Not applicable, Product is a liquid
<b>Density/Relative density:</b>	1.1 at 26.6 °C (79.88 °F)
<b>Relative vapor density:</b>	20 °C Heavier than air
<b>Flash point:</b>	> 93.3 °C (> 199.94 °F) Tagliabue closed cup
<b>Flammable/Explosive limits - lower:</b>	2 % (Acrylic Acid)
<b>Flammable/Explosive limits - upper:</b>	8 % (Acrylic Acid)
<b>Autoignition temperature:</b>	Not available.
<b>Flammability:</b>	The product is not flammable.
<b>Evaporation rate:</b>	Not available.
<b>Solubility:</b>	practically insoluble Water
<b>Partition coefficient n-octanol/water (logarithmic value):</b>	Not available.
<b>VOC content:</b>	3.11 %; 35.5 g/l EPA Method 24
<b>Dynamic viscosity:</b>	14,000 - 22,000 mPa.s
<b>Kinematic viscosity:</b>	15,000 - 17,000 mm <sup>2</sup> /s
<b>Particle characteristics:</b>	Not applicable, Product is a liquid
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable under normal conditions of storage and use.
<b>Hazardous reactions:</b>	None under normal processing. Polymerization may occur at elevated temperature or in the presence of incompatible materials.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Irritating organic vapours.
<b>Incompatible materials:</b>	Strong oxidizing agents. Reducing agents. Acids. Bases. Copper. Alkalis. Aldehydes. Amines. Free radical initiators. Peroxides. Heavy metals. Other polymerization initiators.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Heat, flames, sparks and other sources of ignition. Store away from incompatible materials. Exposure to sunlight. Avoid moisture.

## 11. TOXICOLOGICAL INFORMATION

<b>Likely routes of exposure:</b>	Skin, Inhalation, Eyes, Ingestion
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### Potential Health Effects/Symptoms

**Inhalation:** May cause irritation to nose and throat. May be harmful if inhaled.  
**Skin contact:** Causes skin irritation. May cause allergic skin reaction.  
**Eye contact:** Causes serious eye damage.  
**Ingestion:** May be harmful if swallowed. May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s
2-Hydroxyethyl methacrylate	Oral LD50 (Rat) = 11.2 g/kg Oral LD50 (Rat) = 5,050 mg/kg
Isobornyl methacrylate	None
Hydroxyalkyl methacrylate	None
Acrylic acid	Oral LD50 (Rat) = 33.5 mg/kg Oral LD50 (Mouse) = 2,400 mg/kg Oral LD50 (Rat) = 2.5 g/kg Oral LD50 (Rat) = 193 mg/kg Oral LD50 (Rat) = 1,250 mg/kg Inhalation LC50 (Rat, 4 h) = 3.6 mg/l Inhalation LC50 (Rat, 4 h) = > 3.9 - < 4.8 mg/l Inhalation LC50 (Rat, 4 h) = > 5.1 mg/l
1-Acetyl-2-phenylhydrazine	Oral LD50 (Mouse) = 270 mg/kg
2-Propenoic acid, 2-methyl-, 2-(2-hydroxyethoxy)ethyl ester	None
Polypropylene glycol monomethacrylate	None

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
2-Hydroxyethyl methacrylate	Irritant	Allergen	
Isobornyl methacrylate	Irritant	Allergen	
Hydroxyalkyl methacrylate	Irritant	Allergen	
Acrylic acid	Corrosive Irritant	Allergen	Kidney Liver
1-Acetyl-2-phenylhydrazine		Allergen	Blood Kidney Mutagen Some evidence of carcinogenicity
2-Propenoic acid, 2-methyl-, 2-(2-hydroxyethoxy)ethyl ester	Irritant	Allergen	
Polypropylene glycol monomethacrylate	Irritant	Allergen	

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
2-Hydroxyethyl methacrylate	No	No	No
Isobornyl methacrylate	No	No	No
Hydroxyalkyl methacrylate	No	No	No
Acrylic acid	No	No	No
1-Acetyl-2-phenylhydrazine	No	No	No
2-Propenoic acid, 2-methyl-, 2-(2-hydroxyethoxy)ethyl ester	No	No	No
Polypropylene glycol monomethacrylate	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

### Canada Transportation of Dangerous Goods - Ground

<b>Proper shipping name:</b>	Not regulated
<b>Hazard class or division:</b>	None
<b>Identification number:</b>	None
<b>Packing group:</b>	None

### International Air Transportation (ICAO/IATA)

<b>Proper shipping name:</b>	Not regulated
<b>Hazard class or division:</b>	None
<b>Identification number:</b>	None
<b>Packing group:</b>	None

### Water Transportation (IMO/IMDG)

<b>Proper shipping name:</b>	Not regulated
<b>Hazard class or division:</b>	None
<b>Identification number:</b>	None
<b>Packing group:</b>	None

## 15. REGULATORY INFORMATION

### Canada Regulatory Information

**CEPA DSL/NDSL Status:** One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.

## 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 3, 8, 9, 11

**Prepared by:** Product Safety and Regulatory Affairs

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