



Revision Number: 009.0

Issue date: 01/30/2026

1. IDENTIFICATION

Product name:	LOCTITE 648 RETAIN CMPND 250ML	IDH number:	1835918
Product type/	Adhesive	Item number:	1835918
Recommended use:		Region:	Canada
Restriction of Use:	None identified	Contact information:	
Company address:	Henkel Canada Corporation Meadowpine Boulevard 2515 Mississauga, Ontario L5N 6C3	Telephone: +1 (905) 814-6511 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com	

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: H315 - CAUSES SKIN IRRITATION.
H317 - MAY CAUSE AN ALLERGIC SKIN REACTION.
H318 - CAUSES SERIOUS EYE DAMAGE.
H351 - SUSPECTED OF CAUSING CANCER.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1
CARCINOGENICITY	2

PICTOGRAM(S)



Precautionary Statements

Prevention:	P201 - Obtain special instructions before use. P202 - Do not handle until all safety precautions have been read and understood. P261 - Avoid breathing mist/vapours. P264 - Wash affected area thoroughly after handling. P272 - Contaminated work clothing should not be allowed out of the workplace. P280 - Wear protective gloves, clothing, eye and face protection.
Response:	P302+P352 - IF ON SKIN: Wash with plenty of water. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P308+P313 - IF exposed or concerned: Get medical attention. P333+P313 - If skin irritation or rash occurs: Get medical attention.

IDH number: 1835918

Product name: LOCTITE 648 RETAIN CMPND 250ML

Storage:
Disposal:

P362+P364 - Take off contaminated clothing and wash it before reuse.
P405 - Store locked up.
P501 - Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Other hazards Not available.

Classification complies with Canadian Hazardous Products Regulations and is consistent with the provision of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
3,3,5 Trimethylcyclohexyl methacrylate	7779-31-9	10 - 30
2-Hydroxyethyl methacrylate	868-77-9	10 - 30
Acrylic acid	79-10-7	1 - 5
Hydroxyalkyl methacrylate	27813-02-1	1 - 5
Cumene hydroperoxide	80-15-9	0.1 - 1
1-Acetyl-2-phenylhydrazine	114-83-0	0.1 - 1
Polyglycol dimethacrylate	109-16-0	0.1 - 1
methacrylic acid	79-41-4	0.1 - 1
2-Propenoic acid, 2-methyl-, 2-(2-hydroxyethoxy)ethyl ester	2351-43-1	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

First Aid Measures by likely routes of exposure

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. Get medical attention.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
Ingestion:	Do not induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention.
Most important symptoms and effects (acute and delayed):	The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.
Indication of any immediate medical attention / special treatment needed:	Not available.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Improper extinguishing agents:	Not available.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Unusual fire or explosion hazards: Uncontrolled polymerization may occur at high temperatures resulting in explosions or rupture of storage containers.

Hazardous combustion products: Oxides of nitrogen. Oxides of carbon. Irritating organic vapours.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways.

Clean-up methods: Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling: Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Refer to Section 8.

Storage: For safe storage, store between 4 °C (39.2 °F) and 38 °C (100.4 °F) Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
2-Hydroxyethyl methacrylate	None	None	None	3 ppm Ceiling
Acrylic acid	2 ppm TWA (SKIN)	None	None	1 ppm TWA 3 ppm STEL (SKIN)
Hydroxyalkyl methacrylate	None	None	None	1 ppm TWA 3 ppm STEL
Cumene hydroperoxide	None	None	1 ppm (6 mg/m ³) TWA (SKIN)	None
methacrylic acid	20 ppm TWA	None	None	None

Engineering controls: Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection: Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. Neoprene gloves. Nitrile gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Green
Odor:	Characteristic
Odor threshold:	Not available.
pH:	Not applicable, Product is non-polar/aprotic.
Vapor pressure:	< 5 mm hg (26 °C (78.8 °F)) < 0.13 mbar (20 °C (68°F))
Boiling point/range:	> 150 °C (> 302°F)None
Melting point/ range:	Not applicable, Product is a liquid
Density/Relative density:	1.1
Density/Relative density:	1.1
Relative vapor density:	> 1 20 °C
Flash point:	> 100 °C (> 212°F)
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	The product is not flammable.
Evaporation rate:	Not available.
Solubility:	Soluble Acetone
Solubility:	Slight Water
Partition coefficient n-octanol/water (logarithmic value):	Not available.
VOC content:	< 3 %
Dynamic viscosity:	450 - 550 mPa.s
Kinematic viscosity:	> 20.5 mm ² /s
Particle characteristics:	Not applicable, Product is a liquid
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	None under normal processing. Polymerization may occur at elevated temperature or in the presence of incompatible materials.
Hazardous decomposition products:	Oxides of nitrogen. Oxides of carbon. Irritating organic vapours.
Incompatible materials:	Strong oxidizing agents. Reducing agents. Free radical initiators.
Reactivity:	Not available.
Conditions to avoid:	Elevated temperatures. Heat, flames, sparks and other sources of ignition. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Likely routes of exposure:	Skin, Inhalation, Eyes, Ingestion
-----------------------------------	-----------------------------------

Potential Health Effects/Symptoms

Inhalation: Inhalation of vapors or mists of the product may be irritating to the respiratory system.
Skin contact: Causes skin irritation. May cause allergic skin reaction.
Eye contact: Causes serious eye damage.
Ingestion: May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s
3,3,5 Trimethylcyclohexyl methacrylate	None
2-Hydroxyethyl methacrylate	Oral LD50 (Rat) = 11.2 g/kg Oral LD50 (Rat) = 5,050 mg/kg
Acrylic acid	Oral LD50 (Rat) = 33.5 mg/kg Oral LD50 (Mouse) = 2,400 mg/kg Oral LD50 (Rat) = 2.5 g/kg Oral LD50 (Rat) = 193 mg/kg Oral LD50 (Rat) = 1,250 mg/kg Inhalation LC50 (Rat, 4 h) = 3.6 mg/l Inhalation LC50 (Rat, 4 h) = > 3.9 - < 4.8 mg/l Inhalation LC50 (Rat, 4 h) = > 5.1 mg/l
Hydroxyalkyl methacrylate	None
Cumene hydroperoxide	None
1-Acetyl-2-phenylhydrazine	Oral LD50 (Mouse) = 270 mg/kg
Polyglycol dimethacrylate	None
methacrylic acid	Oral LD50 (Mouse) = 1,332 mg/kg Oral LD50 (Mouse) = 1,600 mg/kg Oral LD50 (Mouse) = 1,250 mg/kg Oral LD50 (Rabbit) = 1,200 mg/kg Oral LD50 (Rat) = 1,060 mg/kg Oral LD50 (Rat) = 2,224 mg/kg Dermal LD50 (Rabbit) = 500 mg/kg
2-Propenoic acid, 2-methyl-, 2-(2-hydroxyethoxy)ethyl ester	None

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
3,3,5 Trimethylcyclohexyl methacrylate			
2-Hydroxyethyl methacrylate	Irritant	Allergen	
Acrylic acid	Corrosive Irritant	Allergen	Kidney Liver
Hydroxyalkyl methacrylate	Irritant	Allergen	
Cumene hydroperoxide	Corrosive Irritant	Allergen	Central nervous system Mutagen
1-Acetyl-2-phenylhydrazine		Allergen	Blood Kidney Mutagen Some evidence of carcinogenicity
Polyglycol dimethacrylate	Irritant	Allergen	
methacrylic acid	Corrosive Irritant	Allergen	
2-Propenoic acid, 2-methyl-, 2-(2-hydroxyethoxy)ethyl ester	Irritant	Allergen	

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
3,3,5 Trimethylcyclohexyl methacrylate	No	No	No
2-Hydroxyethyl methacrylate	No	No	No
Acrylic acid	No	No	No
Hydroxyalkyl methacrylate	No	No	No
Cumene hydroperoxide	No	No	No
1-Acetyl-2-phenylhydrazine	No	No	No
Polyglycol dimethacrylate	No	No	No
methacrylic acid	No	No	No
2-Propenoic acid, 2-methyl-, 2-(2-	No	No	No

hydroxyethoxy)ethyl ester

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

Canada Transportation of Dangerous Goods - Ground

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

International Air Transportation (ICAO/IATA)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

Water Transportation (IMO/IMDG)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

15. REGULATORY INFORMATION

Canada Regulatory Information

CEPA DSL/NDSL Status: Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 3,8,11

Prepared by: Product Safety and Regulatory Affairs

Issue date: 01/30/2026

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel's products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.

This Safety Data Sheet has been generated based on the Canadian Hazardous Products Regulations (WHMIS 2015) and provides information in accordance with Canadian law only. No warranty or representation of any kind is given with respect to the substantive or export laws of any other jurisdiction or country. Please confirm that the information provided herein conforms to the substantive export or other law of any other jurisdiction prior to export. Please contact Henkel Product Safety and Regulatory Affairs for additional assistance.