



Revision Number: 007.0

Issue date: 07/31/2025

**1. IDENTIFICATION**

<b>Product name:</b>	<b>LOCTITE SI 594 WH LOCTITE® SUPERFLEX® WHITE RTV</b>	<b>IDH number:</b>	193998
<b>Product type/ Recommended use:</b>	Silicone	<b>Item number:</b>	59475
<b>Restriction of Use:</b>	None identified	<b>Region:</b>	Canada
<b>Company address:</b>	Henkel Canada Corporation Meadowpine Boulevard 2515 Mississauga, Ontario L5N 6C3	<b>Contact information:</b>	Telephone: +1 (905) 814-6511 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

**2. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

**WARNING:** H315 - CAUSES SKIN IRRITATION.  
H319 - CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A

**PICTOGRAM(S)**



**Precautionary Statements**

<b>Prevention:</b>	P264 - Wash affected area thoroughly after handling. P280 - Wear protective gloves, eye protection, and face protection.
<b>Response:</b>	P302+P352 - IF ON SKIN: Wash with plenty of water. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P332+P313 - If skin irritation occurs: Get medical attention. P337+P313 - If eye irritation persists: Get medical attention. P362+P364 - Take off contaminated clothing and wash it before reuse.
<b>Storage:</b>	Not prescribed
<b>Disposal:</b>	Not prescribed

**Other hazards** Not available.

Classification complies with Canadian Hazardous Products Regulations and is consistent with the provision of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
Silicon dioxide	7631-86-9	5 - 10
Titanium dioxide	13463-67-7	1 - 5
Cyclosiloxanes, di-Me	69430-24-6	0.1 - 1
Methylsilanetriyl triacetate	4253-34-3	0.1 - 1
Triacetoxymethylsilane	17689-77-9	0.1 - 1

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

#### First Aid Measures by likely routes of exposure

<b>Inhalation:</b>	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. If symptoms develop and persist, get medical attention.
<b>Skin contact:</b>	Wipe off paste with paper towel or cloth. Wash with soap and water. If skin irritation persists, call a physician.
<b>Eye contact:</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, consult a specialist.
<b>Ingestion:</b>	Do not induce vomiting. If a person feels unwell or symptoms of skin irritation appear, consult a physician.
<b>Most important symptoms and effects (acute and delayed):</b>	The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.
<b>Indication of any immediate medical attention / special treatment needed:</b>	Treat symptomatically.

### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Foam, dry chemical or carbon dioxide.
<b>Improper extinguishing agents:</b>	Not available.
<b>Special firefighting procedures:</b>	None
<b>Unusual fire or explosion hazards:</b>	None
<b>Hazardous combustion products:</b>	Oxides of carbon. Formaldehyde Oxides of silicon.

### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
-----------------------------------	---

**Clean-up methods:**

Store in a partly filled, closed container until disposal. Spilled material will solidify. Scrape up as much material as possible. Maintain good ventilation for large spills.

## 7. HANDLING AND STORAGE

**Handling:**

Avoid contact with eyes, skin and clothing. Do not handle contact lenses until all sealant has been removed from hands. Residual sealant may transfer to lenses and cause eye irritation.

**Storage:**

Keep container closed. Store in a dry area below 90° F.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Silicon dioxide	6 mg/m3 TWA 3 mg/m3 TWA Respirable particles. 10 mg/m3 TWA Inhalable particles.	15 MPPCF TWA Respirable fraction. 50 MPPCF TWA Total dust. 15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction. 20 MPPCF TWA 0.8 mg/m3 TWA	None	3 mg/m3 TWA Respirable fraction.
Titanium dioxide	0.2 mg/m3 TWA Respirable nanoscale particles 2.5 mg/m3 TWA Respirable finescale particles	15 mg/m3 PEL Total dust. 15 MPPCF TWA Respirable fraction. 15 mg/m3 TWA Total dust. 50 MPPCF TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	None

**Engineering controls:**

Ensure adequate ventilation, especially in confined areas. Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.

**Respiratory protection:**

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

**Eye/face protection:**

Safety goggles or safety glasses with side shields.

**Skin protection:**

Chemical resistant, impermeable gloves.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

**Physical state:**

Paste

**Color:**

White

**Odor:**

Acetic acid

**Odor threshold:**

Not available.

**pH:**

Not determined

**Vapor pressure:**

< 13 mbar (20 °C (68°F))

**Boiling point/range:**

Not determined

**Melting point/ range:**

Not available.

**Density/Relative density:**

1.01 at 20 °C (68°F)

**Relative vapor density:**

Heavier than air.

<b>Flash point:</b>	> 93 °C (> 199.4 °F)
<b>Flammable/Explosive limits - lower:</b>	4 % (acetic acid)
<b>Flammable/Explosive limits - upper:</b>	19.9 % (acetic acid)
<b>Autoignition temperature:</b>	Not available.
<b>Flammability:</b>	Not applicable
<b>Evaporation rate:</b>	Not available.
<b>Solubility:</b>	Polymerises in presence of water. Water
<b>Partition coefficient n-octanol/water (logarithmic value):</b>	Not available.
<b>VOC content:</b>	3 %; 30 g/l
<b>Dynamic viscosity:</b>	Not available.
<b>Kinematic viscosity:</b>	Not available.
<b>Particle characteristics:</b>	Not available.
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable under normal conditions of storage and use.
<b>Hazardous reactions:</b>	Will not occur.
<b>Hazardous decomposition products:</b>	Formaldehyde Oxides of carbon. Oxides of silicon. Acetic acid is liberated slowly upon contact with moisture.
<b>Incompatible materials:</b>	Bases. Oxidizing agents. Water Acids.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Prolonged heating at temperatures above 150 °C. Exposure to moisture.

## 11. TOXICOLOGICAL INFORMATION

<b>Likely routes of exposure:</b>	Skin, Inhalation, Eyes, Ingestion
-----------------------------------	-----------------------------------

### Potential Health Effects/Symptoms

**Inhalation:** When heated to temperatures exceeding 300° F (150° C) in the presence of air, silicones may form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Vapors irritate the eyes, nose and throat. Safe handling conditions may be maintained by keeping formaldehyde vapor concentrations below the OSHA permissible limit. Acetic acid produced during cure may irritate eyes, nose and throat.

**Skin contact:** Causes skin irritation.

**Eye contact:** Causes serious eye irritation.

**Ingestion:** May cause gastrointestinal tract irritation if swallowed. Not expected under normal conditions of use.

Hazardous Component(s)	LD50s and LC50s
Silicon dioxide	Oral LD50 (Rat) = > 22,500 mg/kg Oral LD50 (Mouse) = > 15,000 mg/kg Inhalation LC50 (Rat, 4 h) = > 2.08 mg/l Inhalation LC50 (Rat, 4 h) = > 0.69 mg/l
Titanium dioxide	Inhalation LC50 (Rat, 4 h) = > 6.82 mg/l Inhalation LC50 (Rat, 4 h) = > 2.28 mg/l Inhalation LC50 (Rat, 4 h) = > 3.56 mg/l
Cyclosiloxanes, di-Me	None
Methylsilanetriyl triacetate	None
Triacetoxylethylsilane	None

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
Silicon dioxide	Nuisance dust		
Titanium dioxide	Irritant		Respiratory Some evidence of carcinogenicity
Cyclosiloxanes, di-Me	Irritant		
Methylsilanetriyl triacetate	Irritant	Allergen	
Triacetoxylethylsilane			

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Silicon dioxide	No	No	No
Titanium dioxide	No	Group 2B	No
Cyclosiloxanes, di-Me	No	No	No
Methylsilanetriyl triacetate	No	No	No
Triacetoxylethylsilane	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

**Information provided is for unused product only.**

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal. Cured rubber can be incinerated or landfilled following EPA and local regulations.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

**Canada Transportation of Dangerous Goods - Ground**

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

**International Air Transportation (ICAO/IATA)**

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

**Water Transportation (IMO/IMDG)**

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

**15. REGULATORY INFORMATION**

**Canada Regulatory Information**

**CEPA DSL/NDSL Status:** All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

**United States Regulatory Information**

**TSCA 8 (b) Inventory Status:** All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.

**16. OTHER INFORMATION**

**This safety data sheet contains changes from the previous version in sections:** Reviewed SDS. Reissued with new date. 3,8,11

**Prepared by:** Product Safety and Regulatory Affairs

**Issue date:** 07/31/2025

**DISCLAIMER:** The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel's products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.

This Safety Data Sheet has been generated based on the Canadian Hazardous Products Regulations (WHMIS 2015) and provides information in accordance with Canadian law only. No warranty or representation of any kind is given with respect to the substantive or export laws of any other jurisdiction or country. Please confirm that the information provided herein conforms to the substantive export or other law of any other jurisdiction prior to export. Please contact Henkel Product Safety and Regulatory Affairs for additional assistance.