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1. IDENTIFICATION

Product name:	LOCTITE SI 5920 RTV SILICONE COPPER known as LOCTITE CO RTV SIL 70ML EN	IDH number:	198818
Product type/ Recommended use:	Joint sealant, silicone	Item number:	30542
Restriction of Use:	None identified	Region:	Canada
Company address:	Henkel Canada Corporation Meadowpine Boulevard 2515 Mississauga, Ontario L5N 6C3	Contact information:	Telephone: +1 (905) 814-6511 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: H317 - MAY CAUSE AN ALLERGIC SKIN REACTION.
H319 - CAUSES SERIOUS EYE IRRITATION.
H351 - SUSPECTED OF CAUSING CANCER.
H373 - MAY CAUSE DAMAGE TO ORGANS THROUGH PROLONGED OR REPEATED EXPOSURE.

HAZARD CLASS	HAZARD CATEGORY
EYE IRRITATION	2A
SKIN SENSITIZATION	1
CARCINOGENICITY	2
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE	2

PICTOGRAM(S)



Precautionary Statements

Prevention:	P201 - Obtain special instructions before use. P202 - Do not handle until all safety precautions have been read and understood. P260 - Do not breathe dust. P264 - Wash affected area thoroughly after handling. P272 - Contaminated work clothing should not be allowed out of the workplace.
Response:	P280 - Wear protective gloves, clothing, eye and face protection. P302+P352 - IF ON SKIN: Wash with plenty of water. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove

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Storage:
Disposal:

contact lenses, if present and easy to do. Continue rinsing.
P308+P313 - IF exposed or concerned: Get medical attention.
P333+P313 - If skin irritation or rash occurs: Get medical attention.
P337+P313 - If eye irritation persists: Get medical attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P405 - Store locked up.
P501 - Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Other hazards Not available.

Classification complies with Canadian Hazardous Products Regulations and is consistent with the provision of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
Silane, dichlorodimethyl-, reaction products with silica	68611-44-9	5 - 10
Butan-2-one O,O',O''-(vinylsilyldyne)trioxime	2224-33-1	1 - 5
Diiron trioxide	1309-37-1	1 - 5
2-butanone oxime	96-29-7	1 - 5
Mica	12001-26-2	1 - 5
1,1,1,3,3,3-Hexamethyldisilazane	999-97-3	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

First Aid Measures by likely routes of exposure

Inhalation:	Move to fresh air. If symptoms develop and persist, get medical attention.
Skin contact:	Wipe off paste with paper towel or cloth. Wash with soap and water. If symptoms develop and persist, get medical attention.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
Ingestion:	Do not induce vomiting. If symptoms develop and persist, get medical attention.
Most important symptoms and effects (acute and delayed):	The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.
Indication of any immediate medical attention / special treatment needed:	Not available.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide. Do not use high volume water jet.
Improper extinguishing agents:	Not available.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Unusual fire or explosion hazards: In case of fire, keep containers cool with water spray.

Hazardous combustion products: Oxides of carbon. Oxides of silicon. Oxides of nitrogen. Hydrocarbons. Formaldehyde Irritating organic vapours.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways.

Clean-up methods: Scrape up as much material as possible. Maintain good ventilation for large spills. Place scrap material in a well ventilated area and allow to cure to rubber.

7. HANDLING AND STORAGE

Handling: Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not handle contact lenses until all sealant has been removed from hands. Residual sealant may transfer to lenses and cause eye irritation.

Storage: For safe storage, store between 8 °C (46.4 °F) and 28 °C (82.4 °F) Store in a dry area below 90° F. Keep container closed.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Silane, dichlorodimethyl-, reaction products with silica	3 mg/m3 TWA Respirable particles. 10 mg/m3 TWA Inhalable particles.	0.8 mg/m3 TWA 20 MPPCF TWA 50 MPPCF TWA Total dust. 15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction. 15 MPPCF TWA Respirable fraction.	None	None
Diiron trioxide	5 mg/m3 TWA Respirable fraction.	10 mg/m3 PEL Fume. 50 MPPCF TWA Total dust. 5 mg/m3 TWA Respirable fraction. 15 mg/m3 TWA Total dust. 15 MPPCF TWA Respirable fraction.	None	None

2-butanone oxime	None	None	10 ppm (36 mg/m3) TWA (Skin sensitizer.)	None
Mica	0.1 mg/m3 TWA Respirable fraction.	20 MPPCF TWA 15 mg/m3 PEL Total dust. 5 mg/m3 PEL Respirable fraction.	None	None
1,1,1,3,3,3-Hexamethyldisilazane	None	None	10 ppm TWA 50 ppm STEL	None

Engineering controls:	Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.
Respiratory protection:	Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.
Eye/face protection:	Safety goggles or safety glasses with side shields. Safety showers and eye wash stations should be available.
Skin protection:	Chemical resistant, impermeable gloves. Impervious clothing.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Paste
Color:	Copper
Odor:	Mild
Odor threshold:	Not available.
pH:	Not applicable, Product is non-soluble (in water).
Vapor pressure:	< 5 mm hg (20 °C (68°F))
Boiling point/range:	Not applicable, Decomposes before boiling point is reached
Melting point/ range:	Not applicable, Determination technically not possible
Density/Relative density:	1.31 at 20 °C (68°F)
Relative vapor density:	20 °C Heavier than air
Flash point:	> 93 °C (> 199.4 °F) Tagliabue closed cup
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	Not applicable
Evaporation rate:	Not available.
Solubility:	Insoluble Water
Partition coefficient n-octanol/water (logarithmic value):	Not available.
VOC content:	0.59 %
Dynamic viscosity:	Not available.
Kinematic viscosity:	Not available.
Particle characteristics:	Not applicable, mixture is a paste.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable at normal conditions.
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Methyl ethyl ketoxime formed during cure. Oxides of carbon. Oxides of silicon. Oxides of nitrogen. Irritating vapors. Hydrocarbons. Formaldehyde
Incompatible materials:	Polymerizes on contact with water. Oxidizing agents. Acids and bases.
Reactivity:	Not available.
Conditions to avoid:	Moisture.

11. TOXICOLOGICAL INFORMATION

Likely routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation: Inhalation of vapors or mists of the product may be irritating to the respiratory system. When heated to temperatures exceeding 300° F (150° C) in the presence of air, silicones may form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Vapors irritate the eyes, nose and throat. Safe handling conditions may be maintained by keeping formaldehyde vapor concentrations below the OSHA permissible limit.

Skin contact: May cause skin irritation. May cause allergic skin reaction.

Eye contact: May cause eye irritation.

Ingestion: May be harmful if swallowed. Not expected under normal conditions of use.

Hazardous Component(s)	LD50s and LC50s
Silane, dichlorodimethyl-, reaction products with silica	None
Butan-2-one O,O',O''-(vinylsilyldiyl)trioxime	None
Diiron trioxide	None
2-butanone oxime	Inhalation LC50 (Rat, 4 h) = > 4.83 mg/l
Mica	None
1,1,1,3,3,3-Hexamethyldisilazane	Oral LD50 (Rat) = 847 mg/kg Oral LD50 (Rabbit) = 1,100 mg/kg Oral LD50 (Mouse) = 850 mg/kg Inhalation LC50 (Rat, 4 h) = 8,700 mg/m3 Inhalation LC50 (Rat, 4 h) = 10.3 mg/l

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
Silane, dichlorodimethyl-, reaction products with silica			
Butan-2-one O,O',O''-(vinylsilyldiyl)trioxime	Irritant	Allergen	
Diiron trioxide	Irritant	Allergen	Cardiac Central nervous system Kidney Liver Lung
2-butanone oxime	Irritant	Allergen	Blood Central nervous system Eyes Some evidence of carcinogenicity
Mica			Lung
1,1,1,3,3,3-Hexamethyldisilazane	Irritant		

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Silane, dichlorodimethyl-, reaction products with silica	No	No	No
Butan-2-one O,O',O''-(vinylsilyldiyl)trioxime	No	No	No
Diiron trioxide	No	No	No
2-butanone oxime	No	No	No
Mica	No	No	No
1,1,1,3,3,3-Hexamethyldisilazane	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Cured rubber can be incinerated or landfilled following EPA and local regulations. Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

Canada Transportation of Dangerous Goods - Ground

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

International Air Transportation (ICAO/IATA)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

Water Transportation (IMO/IMDG)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

15. REGULATORY INFORMATION

Canada Regulatory Information

CEPA DSL/NDSL Status: Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 4,11

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