



Revision Number: 002.1

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1. IDENTIFICATION

Product name:	LOCTITE AA 3953 1L	IDH number:	2298718
Product type/	Light Curing Adhesive	Item number:	2298718
Recommended use:		Region:	United States
Restriction of Use:	None identified	Contact information:	
Company address:		Telephone: +1 (860) 571-5100	
Henkel Corporation		MEDICAL EMERGENCY Phone: Poison Control Center	
One Henkel Way		1-877-671-4608 (toll free) or 1-303-592-1711	
Rocky Hill, Connecticut 06067		TRANSPORT EMERGENCY Phone: CHEMTREC	
		1-800-424-9300 (toll free) or 1-703-527-3887	
		Internet: www.henkelna.com	

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: H227 - COMBUSTIBLE LIQUID.
 H302+H312 - HARMFUL IF SWALLOWED OR IN CONTACT WITH SKIN.
 H315 - CAUSES SKIN IRRITATION.
 H317 - MAY CAUSE AN ALLERGIC SKIN REACTION.
 H318 - CAUSES SERIOUS EYE DAMAGE.
 H360 - MAY DAMAGE FERTILITY OR THE UNBORN CHILD.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	4
ACUTE TOXICITY ORAL	4
ACUTE TOXICITY DERMAL	4
SKIN IRRITATION	2
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1
REPRODUCTIVE TOXICITY	1B

PICTOGRAM(S)



Precautionary Statements

Prevention:	P201 - Obtain special instructions before use. P202 - Do not handle until all safety precautions have been read and understood. P210 - Keep away from heat, sparks, open flames, hot surfaces - no smoking. P261 - Avoid breathing mist/vapours. P264 - Wash affected area thoroughly after handling. P270 - Do not eat, drink or smoke when using this product. P272 - Contaminated work clothing should not be allowed out of the workplace. P280 - Wear protective gloves, clothing, eye and face protection.
Response:	P301+P312+P330 - IF SWALLOWED: Call a POISON CENTER or doctor/ physician if you feel unwell. Rinse mouth. P302+P352+P312 - IF ON SKIN: Wash with plenty of soap and water. Call a POISON CENTER or physician if you feel unwell. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P308+P313 - IF exposed or concerned: Get medical attention. P333+P313 - If skin irritation or rash occurs: Get medical attention. P362+P364 - Take off contaminated clothing and wash it before reuse.

Storage: P370+P378 - In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.
P403 - Store in a well-ventilated place.
P405 - Store locked up.

Disposal: P501 - Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Other hazards Not available.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
N,N-Dimethylacrylamide	2680-03-7	10 - 30
Isobornyl acrylate	5888-33-5	10 - 30
Acrylate ester	2399-48-6	5 - 10
Ethyl phenyl(2,4,6-trimethylbenzoyl)phosphinate	84434-11-7	1 - 5

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

First Aid Measures by likely routes of exposure

Inhalation: Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

Skin contact: Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse.

Eye contact: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get immediate medical attention.

Ingestion: Do not induce vomiting. Never give anything by mouth to an unconscious person. Keep individual calm. Get immediate medical attention.

Most important symptoms and effects (acute and delayed): The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.

Indication of any immediate medical attention / special treatment needed: Not available.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Improper extinguishing agents: Not available.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.

Unusual fire or explosion hazards: Uncontrolled polymerization may occur at high temperatures resulting in explosions or rupture of storage containers.

Hazardous combustion products:

Oxides of carbon. Oxides of nitrogen. Oxides of silicon. Toxic and irritating vapors. Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:

Do not allow product to enter sewer or waterways.

Clean-up methods:

Remove all sources of ignition. Ensure adequate ventilation. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling:

Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not taste or swallow. DO NOT heat or spray. Use only in area provided with appropriate exhaust ventilation. Refer to Section 8.

Storage:

Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
N,N-Dimethylacrylamide	None	None	None	0.1 mg/m ³ TWA (Skin) 0.025 ppm TWA (Skin)

Engineering controls:

Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination below occupational exposure limits.

Respiratory protection:

Use NIOSH approved respirator if there is potential to exceed exposure limit(s). If this material is handled at elevated temperatures or under mist forming conditions, without engineering controls, a NIOSH approved respirator must be used.

Eye/face protection:

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.

Skin protection:

Use impermeable gloves and protective clothing as necessary to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Clear
Odor:	Acrylic
Odor threshold:	Not available.
pH:	Not applicable, Product is non-soluble (in water).
Vapor pressure:	< 10 mm hg (20 °C (68°F))
Boiling point/range:	> 100 °C (> 212°F)
Melting point/ range:	Not applicable, Product is a liquid
Density/Relative density:	1.0719
Relative vapor density:	> 1 20 °C
Flash point:	77 °C (170.6 °F) ASTM D3278 Setaflash Closed Cup
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.

Flammability:	Not applicable
Evaporation rate:	Not available.
Solubility:	Slight Water
Partition coefficient n-octanol/water (logarithmic value):	Not available.
VOC content:	1.04 % ASTM D5403 Process volatiles 1.36 % (ASTM D5403)
Dynamic viscosity:	130 mPa.s
Kinematic viscosity:	> 20.5 mm ² /s
Particle characteristics:	Not applicable, Product is a liquid
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Oxides of silicon. Irritating organic vapours.
Incompatible materials:	Strong acids and strong bases. Strong oxidizing agents. Reducing agents. Alkalis. Other polymerization initiators. Peroxides. Free radical initiators. Heavy metals. Inert gases. Oxygen scavengers.
Reactivity:	Not available.
Conditions to avoid:	Heat, flames, sparks and other sources of ignition. Avoid temperatures above 26°C (80°F). Store away from incompatible materials. Direct sunlight. UV light. Freezing conditions.

11. TOXICOLOGICAL INFORMATION

Likely routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation:	Modified acrylamide is harmful if inhaled. Causes respiratory tract irritation. Vapors and mists will irritate nose and throat and possibly eyes. Headache. Nausea. DO NOT heat or spray as this increases the inhalation hazard.
Skin contact:	Modified acrylamide may be absorbed through skin in harmful amounts. Toxic. May cause allergic skin reaction. Causes skin irritation.
Eye contact:	Causes serious eye damage.
Ingestion:	Modified acrylamide is harmful if swallowed. Toxic.

Hazardous Component(s)	LD50s and LC50s
N,N-Dimethylacrylamide	None
Isobornyl acrylate	None
Acrylate ester	None
Ethyl phenyl(2,4,6-trimethylbenzoyl)phosphinate	None

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
N,N-Dimethylacrylamide	Irritant		Eyes Mutagen Kidney
Isobornyl acrylate	Irritant	Allergen	
Acrylate ester	Irritant	Allergen	
Ethyl phenyl(2,4,6-trimethylbenzoyl)phosphinate			

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
N,N-Dimethylacrylamide	No	No	No
Isobornyl acrylate	No	No	No
Acrylate ester	No	No	No
Ethyl phenyl(2,4,6-trimethylbenzoyl)phosphinate	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Combustible liquid, n.o.s. (Modified Acrylamide)
Hazard class or division: Combustible Liquid
Identification number: NA 1993
Packing group: III

International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (Isobornyl acrylate)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Isobornyl acrylate)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III
Marine pollutant: Isobornyl acrylate

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.

CERCLA/SARA Section 311/312: Please refer to the GHS classification in Section 2

CERCLA/SARA Section 313: None above reporting de minimis.

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 9

Prepared by: Product Safety and Regulatory Affairs

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