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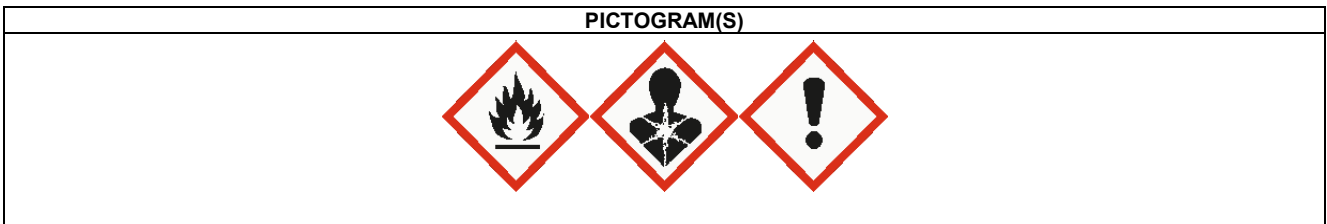
1. IDENTIFICATION

Product name: TEROSON BOND ALL-IN-ONE PRIMER **IDH number:** 2671463
Product type/ Primer, containing solvents
Recommended use:
Restriction of Use: For industrial use only. **Region:** United States
Company address: **Contact information:**
 Henkel Corporation Telephone: +1 (860) 571-5100
 One Henkel Way MEDICAL EMERGENCY Phone: Poison Control Center
 Rocky Hill, Connecticut 06067 1-877-671-4608 (toll free) or 1-303-592-1711
 TRANSPORT EMERGENCY Phone: CHEMTREC
 1-800-424-9300 (toll free) or 1-703-527-3887
 MEDICAL EMERGENCY Phone: Poison Control Center
 1-877-671-4608 (toll free) or 1-303-592-1711
 TRANSPORT EMERGENCY Phone: CHEMTREC
 1-800-424-9300 (toll free) or 1-703-527-3887
 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW	
DANGER:	H225 - HIGHLY FLAMMABLE LIQUID AND VAPOUR. H315 - CAUSES SKIN IRRITATION. H317 - MAY CAUSE AN ALLERGIC SKIN REACTION. H319 - CAUSES SERIOUS EYE IRRITATION. H334 - MAY CAUSE ALLERGY OR ASTHMA SYMPTOMS OR BREATHING DIFFICULTIES IF INHALED. H336 - MAY CAUSE DROWSINESS OR DIZZINESS.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	2
SKIN IRRITATION	2
EYE IRRITATION	2A
RESPIRATORY SENSITIZATION	1
SKIN SENSITIZATION	1
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3



Precautionary Statements

- Prevention:**
- P210 - Keep away from heat, sparks, open flames, hot surfaces - no smoking.
 - P233 - Keep container tightly closed.
 - P240 - Ground and bond container and receiving equipment.
 - P241 - Use explosion-proof equipment.
 - P242 - Use non-sparking tools.
 - P243 - Take action to prevent static discharges.
 - P261 - Avoid breathing mist/vapours.
 - P264 - Wash affected area thoroughly after handling.
 - P271 - Use only outdoors or in a well-ventilated area.
 - P272 - Contaminated work clothing should not be allowed out of the workplace.
 - P280 - Wear protective gloves, clothing, eye and face protection.
 - P284 - [In case of inadequate ventilation] wear respiratory protection.
- Response:**
- P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing.

P304+P340+P312 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313 - If skin irritation or rash occurs: Get medical attention.
P337+P313 - If eye irritation persists: Get medical attention.
P342+P311 - If experiencing respiratory symptoms: Call a poison center or physician.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P370+P378 - In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.
P403+P233 - Store in a well-ventilated place. Keep container tightly closed.
P403+P235 - Store in a well-ventilated place. Keep cool.
P405 - Store locked up.
P501 - Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Storage:

Disposal:

Other hazards Not available.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
Methyl ethyl ketone	78-93-3	30 - 60
Ethyl acetate	141-78-6	10 - 30
1,3-Benzenedicarboxylic acid, polymer with 1,4-benzenedicarboxylic acid, 1,6-diisocyanatohexane, 2,2-dimethyl-1,3-propanediol, 1,2-e	1067676-51-0	10 - 30
Carbon black - Nano	1333-86-4	5 - 10
1,3-Bis(isocyanatomethyl)cyclohexane, trimethylolpropane copolymer	39527-44-1	5 - 10
n-butyl acetate	123-86-4	5 - 10
Acrylic acid	79-10-7	0.1 - 1
4-isocyanatosulphonyltoluene	4083-64-1	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

First Aid Measures by likely routes of exposure

Inhalation:

Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Asthmatic-type symptoms may develop and may be immediate or delayed up to several hours. Get medical attention.

Skin contact:

Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. For severe exposures, get under safety shower after removing clothing, then get medical attention. For lesser exposure, seek medical attention if irritation develops or persists after area is washed. Wash clothing before reuse.

Eye contact:

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.

Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.
Most important symptoms and effects (acute and delayed):	The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.
Indication of any immediate medical attention / special treatment needed:	Eyes: Stain for evidence of corneal injury. If cornea is burned, instill antibiotic steroid preparation frequently. Workplace vapors have produced reversible corneal epithelial edema impairing vision. Skin: Treat symptomatically as for contact dermatitis or thermal burns. This compound is a known skin sensitizer. Ingestion: There is no specific antidote. Inducing vomiting is contraindicated because of the irritating nature of this compound. Respiratory: This compound is a known pulmonary sensitizer. Treat symptomatically and supportively.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide. Do not use high volume water jet.
Improper extinguishing agents:	Not available.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. During a fire, MDI vapors and other irritating, highly toxic gases may be generated by thermal decomposition or combustion. At temperatures above 204.4°C (400°F), polymeric MDI can polymerize and decompose which can cause pressure build-up in closed containers. Explosive rupture is possible.
Unusual fire or explosion hazards:	Sealed containers at elevated temperatures or contaminated with water may rupture explosively. Water or fog may cause frothing which can be violent especially if sprayed into containers of hot or burning liquid. Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products:	Oxides of carbon, oxides of nitrogen, irritating organic vapors. Hydrogen cyanide. Isocyanates. Formaldehyde

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. If temporary control of isocyanate vapor is required, a blanket of protein foam (available at most fire departments) may be placed over spill. Large quantities may be pumped into closed, but not sealed containers for disposal. For minor spills, absorb isocyanates with sawdust or other absorbent, shovel into suitable unsealed containers, transport to well ventilated area (outside) and treat with neutralizing solution: mixture of 80% water and 20% non-ionic surfactant Tergitol TMN-10; or 90% water, 3-8% concentrated ammonia and 2% detergent. Add about ten parts of neutralizer per part of isocyanate, with mixing. Allow to stand uncovered for 48 hours to let carbon dioxide escape. Decontaminate floor with decontamination solution letting stand for at least 15 minutes.

7. HANDLING AND STORAGE

Handling:

Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Exposure to vapors of heated MDI can be extremely dangerous. Use only with adequate ventilation. Protect from moisture. Keep container closed. Employee education and training in the safe use and handling of this compound are required under the OSHA Hazard Communication Standard. Refer to Section 8.

Storage:

Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Store away from heat, sparks, flames, or other sources of ignition. Do not let moisture contaminate this material. Product reacts with water to release carbon dioxide, which could build up pressure in closed containers and lead to bursting. Do not reseal if moisture contamination is suspected. Do not reseal if contamination is suspected. MDI reacts slowly with water to form carbon dioxide gas. This gas can cause sealed containers to expand and possibly rupture. If container is exposed to high heat (204.4 °C (400 °F)), it can be pressurized and possibly rupture.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Methyl ethyl ketone	(SKIN) 75 ppm TWA 150 ppm STEL	200 ppm (590 mg/m ³) PEL	None	None
Ethyl acetate	400 ppm TWA	400 ppm (1,400 mg/m ³) PEL	None	None
Carbon black	3 mg/m ³ TWA Inhalable fraction.	3.5 mg/m ³ PEL 5 mg/m ³ TWA Respirable fraction. 50 MPPCF TWA Total dust. 15 MPPCF TWA Respirable fraction. 15 mg/m ³ TWA Total dust.	None	None
n-butyl acetate	150 ppm STEL 50 ppm TWA	150 ppm (710 mg/m ³) PEL	None	None
Hexane, 1,6-diisocyanato-, homopolymer	None	None	None	0.5 mg/m ³ TWA 1.0 mg/m ³ STEL
Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Methyl ethyl ketone	(SKIN) 75 ppm TWA 150 ppm STEL	200 ppm (590 mg/m ³) PEL	None	None
Ethyl acetate	400 ppm TWA	400 ppm (1,400 mg/m ³) PEL	None	None
Carbon black - Nano	3 mg/m ³ TWA Inhalable fraction.	3.5 mg/m ³ PEL 5 mg/m ³ TWA Respirable fraction. 50 MPPCF TWA Total dust. 15 MPPCF TWA Respirable fraction. 15 mg/m ³ TWA Total dust.	None	None
n-butyl acetate	150 ppm STEL 50 ppm TWA	150 ppm (710 mg/m ³) PEL	None	None
Acrylic acid	2 ppm TWA (SKIN)	None	None	1 ppm TWA 3 ppm STEL (SKIN)

Engineering controls:	Local exhaust should be used to maintain levels below the TLV whenever MDI is processed, heated or spray applied. Standard reference sources regarding industrial ventilation (i.e., ACGIH Industrial Ventilation) should be consulted for guidance about adequate ventilation. Air monitoring: Monitoring of airborne isocyanates in the breathing zone of individuals should become part of the overall employee exposure characterization program. Isocyanate exposure levels must be monitored. Monitoring techniques have been developed by NIOSH and OSHA. Medical Surveillance: Medical supervision of all employees who handle or come in contact with isocyanates is recommended. These should include preemployment and periodic medical examinations with pulmonary function tests (FEV ₁ , FVC as a minimum). Persons with asthmatic-type conditions, chronic bronchitis, other chronic respiratory diseases or recurrent skin eczema or sensitization should be excluded from working with isocyanates. Once a person is diagnosed as sensitized to an isocyanate, no further exposure can be permitted.
Respiratory protection:	Concentrations greater than the TLV can occur when MDI is sprayed, heated or used in a poorly ventilated area. In such cases, or whenever concentrations of MDI exceed the TLV, respiratory protection must be worn. A positive pressure, supplied-air respirator or a self-contained breathing apparatus is recommended. In situations where MDI is not sprayed, heated, or used in a poorly ventilated area, and a supplied-air or self-contained breathing apparatus is unavailable or its use impractical, at least an air-purifying cartridge and particulate pre-filters must be worn. However, this should be permitted only for short periods of time (less than one hour) at relatively low concentrations (at or near the TLV). However, due to the poor warning properties of MDI, proper fit and timely replacement of filter elements must be ensured. Observe OSHA regulations for respirator use (29 CFR 1910.134).
Eye/face protection:	Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available. Vapor resistant goggles should be worn when contact lenses are in use.
Skin protection:	Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. Permeation resistant gloves (butyl rubber, nitrile rubber, polyvinyl alcohol). However, please note that polyvinyl alcohol degrades in water. Cover as much of the exposed skin area as possible with appropriate clothing. If skin creams are used, keep the area covered by the cream to a minimum. Safety showers and eye wash stations should be available. Educate and train employees in safe use of product.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	liquid
Color:	Black
Odor:	Ester-like, Ketone
Odor threshold:	Not available.
pH:	Not applicable, Product reacts with water.
Vapor pressure:	470 mbar (55 °C (131°F)) no method / method unknown 94 hPa (20 °C (68°F)) 360 hPa (50 °C (122°F))
Boiling point/range:	80 °C (176°F) Boiling point
Melting point/ range:	Not applicable, Product is a liquid
Density/Relative density:	0.9800
Relative vapor density:	Not available.
Flash point:	-2.5 °C (27.5 °F) DIN EN ISO 1523:2002
Flammable/Explosive limits - lower:	0.82 %
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	Not applicable
Evaporation rate:	Not available.
Solubility:	Partially miscible Water
Partition coefficient n-octanol/water (logarithmic value):	Not available.
VOC content:	Not available.
Dynamic viscosity:	3 - 14 mPa.s
Kinematic viscosity:	11 mm ² /s
Particle characteristics:	Not applicable, Product is a liquid
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	Contact with moisture, other materials which can react with isocyanates, or temperatures above 204.4°C (400°F), may cause polymerization.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Irritating and toxic gases or fumes may be released during a fire. Hydrogen cyanide. MDI vapors and aerosols. Isocyanates.
Incompatible materials:	Water. Acids and bases. Amines. Oxidizing agents. Alcohols. Ammonia.
Reactivity:	Not available.
Conditions to avoid:	Elevated temperatures. Heat, flames, sparks and other sources of ignition. Store away from incompatible materials. Contamination with water.

11. TOXICOLOGICAL INFORMATION

Likely routes of exposure:	Skin, Inhalation, Eyes, Ingestion
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Potential Health Effects/Symptoms

Inhalation:	Acute: Methylene bisphenyl isocyanate (MDI) vapors or mist at concentrations above the TLV can irritate the mucous membranes in the respiratory tract (nose, throat, lungs) causing runny nose, sore throat, coughing, chest discomfort, shortness of breath and reduced lung function (breathing obstruction). Persons with preexisting, nonspecific bronchial hyper-reactivity can respond to concentrations below the TLV with similar symptoms as well as lead to bronchitis, bronchial spasm and pulmonary edema (fluid in lungs). Chronic: As a result of previous repeated overexposures or a single large dose, certain individuals will develop isocyanate sensitization (chemical asthma) which will cause them to react to a later exposure to isocyanate at levels well below the TLV. Chronic overexposure to isocyanates has been reported to cause lung damage. May cause allergic respiratory reaction. These symptoms, which can include chest tightness, wheezing, cough, shortness of breath or asthma attack, could be immediate or delayed (up to several hours after exposure). Similar to many non-specific asthmatic responses, there are reports that once sensitized an individual can experience these symptoms upon exposure to dust, cold air, or other irritants. This increased lung sensitivity can persist for weeks and in severe cases for several years. Over exposure to isocyanates has also been reported to cause lung damage (including decrease in lung function) which may be permanent. Sensitization can either be temporary or permanent. Excessive inhalation of this product may cause headache, dizziness, blurred vision, nausea and vomiting. Exposure to diisocyanates may cause the following human health effects: Skin irritation and allergic reactions, respiratory irritation, respiratory sensitization and lung toxicity; some diisocyanates also may cause cancer. The likelihood that these effects will occur depends on a number of factors; among them the level of exposure, frequency of exposure, part of body exposed and sensitivity of the exposed individual.
Skin contact:	Acute: Causes skin irritation. May cause allergic skin reaction. Isocyanates react with skin protein and moisture and can cause irritation which may include the following symptoms: reddening, swelling, rash, scaling or blistering. Cured material is difficult to remove. Chronic: Prolonged contact can cause reddening, swelling, rash, scaling, blistering and in some cases, skin sensitization. Individuals who have skin sensitization can develop these symptoms from contact with liquid or vapor. Once sensitized, an individual may react even to airborne levels below the TLV with the following symptoms: itching and tingling of the earlobes and neck, rash, hives, swelling of the arms and legs or other symptoms common to allergic dermatitis. Animal tests have indicated that respiratory sensitization can result from skin contact with MDI. These data reinforce the need to prevent direct skin contact with MDI.
Eye contact:	Causes serious eye irritation. Liquid, aerosols or vapor are irritating and can cause tearing, reddening and swelling. If left untreated, corneal damage can occur and injury is slow to heal. Damage however is usually reversible. See Section 4 for First Aid measures.
Ingestion:	Irritation and corrosive action can occur in the mouth, stomach tissue and digestive tract if swallowed. Symptoms can include sore throat, abdominal pain, nausea, vomiting and diarrhea. Harmful if swallowed.

Hazardous Component(s)	LD50s and LC50s
Methyl ethyl ketone	Oral LD50 (Mouse) = 670 mg/kg Oral LD50 (Rat) = 2,300 - 3,500 mg/kg Oral LD50 (Rat) = 4,500 - 6,800 mg/kg Dermal LD50 (Rabbit) = > 8,000 mg/kg
Ethyl acetate	Oral LD50 (Rat) = 5.6 g/kg Oral LD50 (Mouse) = 0.44 g/kg
1,3-Benzenedicarboxylic acid, polymer with 1,4-benzenedicarboxylic acid, 1,6-diisocyanatohexane, 2,2-dimethyl-1,3-propanediol, 1,2-e	None
Carbon black - Nano	Oral LD50 (Rat) = > 8,000 mg/kg
1,3-Bis(isocyanatomethyl)cyclohexane, trimethylolpropane copolymer	None
n-butyl acetate	Oral LD50 (Rat) = 14,000 mg/kg Oral LD50 (Rat) = 14,130 mg/kg Inhalation LC50 (Rat, 4 h) = > 21 mg/l Inhalation LC50 (Rat, 4 h) = > 23.4 mg/l Inhalation LC50 (Rat, 4 h) = > 6.6 mg/l Inhalation LC50 (Rat, 4 h) = 0.74 mg/l Inhalation LC50 (Rat, 4 h) = 1.802 mg/l Inhalation LC50 (Rat, 4 h) = > 4.9 mg/l Inhalation LC50 (Rat, 4 h) = 1109 ppm Inhalation LC50 (Rat, 4 h) = 1087 ppm Inhalation LC50 (Rat, 4 h) = > 71.5 mg/l Inhalation LC50 (Rat, 4 h) = > 21.1 mg/l Inhalation LC50 (Rat, 4 h) = 1096 ppm

Acrylic acid	Oral LD50 (Rat) = 33.5 mg/kg Oral LD50 (Mouse) = 2,400 mg/kg Oral LD50 (Rat) = 2.5 g/kg Oral LD50 (Rat) = 193 mg/kg Oral LD50 (Rat) = 1,250 mg/kg Inhalation LC50 (Rat, 4 h) = 3.6 mg/l Inhalation LC50 (Rat, 4 h) = > 3.9 - < 4.8 mg/l Inhalation LC50 (Rat, 4 h) = > 5.1 mg/l
4-isocyanatosulphonyltoluene	None

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
Methyl ethyl ketone	Irritant		Central nervous system
Ethyl acetate	Irritant		Blood Central nervous system
1,3-Benzenedicarboxylic acid, polymer with 1,4-benzenedicarboxylic acid, 1,6-diisocyanatohexane, 2,2-dimethyl-1,3-propanediol, 1,2-e			
Carbon black - Nano			
1,3-Bis(isocyanatomethyl)cyclohexane, trimethylolpropane copolymer			
n-butyl acetate	Irritant		Central nervous system
Acrylic acid	Corrosive Irritant	Allergen	Kidney Liver
4-isocyanatosulphonyltoluene			

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Methyl ethyl ketone	No	No	No
Ethyl acetate	No	No	No
1,3-Benzenedicarboxylic acid, polymer with 1,4-benzenedicarboxylic acid, 1,6-diisocyanatohexane, 2,2-dimethyl-1,3-propanediol, 1,2-e	No	No	No
Carbon black - Nano	Known To Be Human Carcinogen.	Group 2B	No
1,3-Bis(isocyanatomethyl)cyclohexane, trimethylolpropane copolymer	No	No	No
n-butyl acetate	No	No	No
Acrylic acid	No	No	No
4-isocyanatosulphonyltoluene	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Coating solution
Hazard class or division: 3
Identification number: UN 1139
Packing group: II
DOT Hazardous Substance(s): Methyl ethyl ketone, Ethyl acetate

International Air Transportation (ICAO/IATA)

Proper shipping name: Coating solution
Hazard class or division: 3
Identification number: UN 1139
Packing group: II

Water Transportation (IMO/IMDG)
Proper shipping name: COATING SOLUTION
Hazard class or division: 3
Identification number: UN 1139
Packing group: II

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Please refer to the GHS classification in Section 2
CERCLA/SARA Section 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Methyl ethyl ketone (CAS# 78-93-3).
CERCLA Reportable quantity: Methyl ethyl ketone (CAS# 78-93-3) 5,000 lbs. (2,270 kg)
Ethyl acetate (CAS# 141-78-6) 5,000 lbs. (2,270 kg)

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 3,4,8,11

Prepared by: Product Safety and Regulatory Affairs

Issue date: 03/04/2026

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