



Revision Number: 006.1

Issue date: 10/17/2025

1. IDENTIFICATION

Product name:	LOCTITE FREKOTE AC4368 known as	IDH number:	465803
	FREKOTE AC4368 DR		
Product type/	Mold Release	Item number:	83487
Recommended use:			
Restriction of Use:	None identified	Region:	Canada
Company address:	Contact information:		
Henkel Canada Corporation	Telephone: +1 (905) 814-6511		
Meadowpine Boulevard 2515	MEDICAL EMERGENCY Phone: Poison Control Center		
Mississauga, Ontario L5N 6C3	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	MEDICAL EMERGENCY Phone: Poison Control Center		
	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: H225 - HIGHLY FLAMMABLE LIQUID AND VAPOUR.
 H304 - MAY BE FATAL IF SWALLOWED AND ENTERS AIRWAYS.
 H315 - CAUSES SKIN IRRITATION.
 H319 - CAUSES SERIOUS EYE IRRITATION.
 H335 - MAY CAUSE RESPIRATORY IRRITATION.
 H336 - MAY CAUSE DROWSINESS OR DIZZINESS.
 H361 - SUSPECTED OF DAMAGING FERTILITY OR THE UNBORN CHILD.
 H373 - MAY CAUSE DAMAGE TO ORGANS THROUGH PROLONGED OR REPEATED EXPOSURE.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	2
SKIN IRRITATION	2
EYE IRRITATION	2A
REPRODUCTIVE TOXICITY	2
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE	2
ASPIRATION HAZARD	1

PICTOGRAM(S)



Precautionary Statements

Prevention: P201 - Obtain special instructions before use.

IDH number: 465803

Product name: LOCTITE FREKOTE AC4368 known as FREKOTE AC4368 DR

Response: P202 - Do not handle until all safety precautions have been read and understood.
P210 - Keep away from heat, sparks, open flames, hot surfaces - no smoking.
P233 - Keep container tightly closed.
P240 - Ground and bond container and receiving equipment.
P241 - Use explosion-proof equipment.
P242 - Use non-sparking tools.
P243 - Take action to prevent static discharges.
P260 - Do not breathe vapors, mist, or spray.
P264 - Wash affected area thoroughly after handling.
P271 - Use only outdoors or in a well-ventilated area.
P280 - Wear protective gloves, clothing, eye and face protection.
P301+P310 - IF SWALLOWED: Immediately call a physician or poison control center.
P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing.
P304+P340+P312 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313 - IF exposed or concerned: Get medical attention.
P331 - Do NOT induce vomiting.
P332+P313 - If skin irritation occurs: Get medical attention.
P337+P313 - If eye irritation persists: Get medical attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P370+P378 - In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.
Storage: P403+P233 - Store in a well-ventilated place. Keep container tightly closed.
P403+P235 - Store in a well-ventilated place. Keep cool.
P405 - Store locked up.
Disposal: P501 - Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Other hazards Not available.

Classification complies with Canadian Hazardous Products Regulations and is consistent with the provision of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
n-Hexane	110-54-3	30 - 60
Methylcyclopentane	96-37-7	10 - 30
Stoddard solvent, <0.1% Benzene	8052-41-3	1 - 5
n-Heptane	142-82-5	0.1 - 1
Xylenes	1330-20-7	0.1 - 1
Ethylbenzene	100-41-4	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

First Aid Measures by likely routes of exposure

Inhalation: Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention.

Skin contact: Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse.

Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
Ingestion:	Keep individual calm. Do not induce vomiting; contains petroleum distillates and/or aromatic solvents. Never give anything by mouth to an unconscious person. Get immediate medical attention. If vomiting occurs, prevent aspiration by keeping the patient's head below the knees.
Most important symptoms and effects (acute and delayed):	The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.
Indication of any immediate medical attention / special treatment needed:	Not available.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide. Do not use high volume water jet.
Improper extinguishing agents:	Not available.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. Water may be unsuitable as an extinguishing media, but may be helpful in keeping adjacent containers cool. Keep personnel upwind of fire.
Unusual fire or explosion hazards:	Vapors may form explosive mixtures with air. Do not handle or store near an open flame, heat or other sources of ignition. Hydrocarbon solvents are basically non-conductors of electricity and can become electrostatically charged during mixing, filtering or pumping at high flow rates. If this charge reaches a significantly high level, sparks can form that may ignite vapors of flammable liquids.
Hazardous combustion products:	Oxides of carbon. Hydrocarbons. Toxic and irritating vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways. Advise authorities if product has entered or may enter sewers, water sources or extensive land areas. Prevent further leakage or spillage if safe to do so. This product is insoluble in water and will float on surface.
Clean-up methods:	Remove all sources of ignition. Keep upwind of the spilled material and isolate exposure. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Store in a closed metal container until ready for disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

- Handling:** During use and until all vapors are gone: Keep area ventilated - do not smoke; extinguish all flames, pilot lights, and heaters; turn off stoves, electrical tools and appliances, and any other sources of ignition. Make sure containers are properly grounded before use or transfer of material. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling.
- Storage:** Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
n-Hexane	50 ppm TWA (SKIN)	500 ppm (1,800 mg/m3) PEL	None	None
Stoddard solvent, <0.1% Benzene	100 ppm TWA	500 ppm (2,900 mg/m3) PEL	None	None
Ethylbenzene	20 ppm TWA	100 ppm (435 mg/m3) PEL	None	None

- Engineering controls:** Use explosion-proof mechanical ventilation and local exhaust to control contaminants to within their occupational exposure limits during the use of this product.
- Respiratory protection:** Use a NIOSH approved supplied air respirator with an organic cartridge if the potential to exceed established exposure limits exists.
- Eye/face protection:** Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.
- Skin protection:** Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Clear, Colourless / Colorless
Odor:	Hydrocarbons
Odor threshold:	Not available.
pH:	Not available.
Vapor pressure:	125 mm hg
Boiling point/range:	> 65 °C (> 149°F)
Melting point/ range:	Not available.
Density/Relative density:	0.696
Relative vapor density:	Not available.
Flash point:	-23.3 °C (-9.94 °F) Tagliabue closed cup
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	Not applicable
Evaporation rate:	Not available.
Solubility:	Insoluble
Partition coefficient n-octanol/water (logarithmic value):	Not available.
VOC content:	> 85 %
Dynamic viscosity:	Not available.

Kinematic viscosity: Not available.
Particle characteristics: Not available.
Decomposition temperature: Not available.

10. STABILITY AND REACTIVITY

Stability: Risk of ignition.

Hazardous reactions: Will not occur.

Hazardous decomposition products: Oxides of carbon. Oxides of silicon. Formaldehyde

Incompatible materials: Strong oxidizing agents. Acids and bases. Humid air. Water.

Reactivity: Not available.

Conditions to avoid: Avoid static discharge. Vapors may form explosive mixtures with air. Spray mist may be flammable at temperatures below the flash point. Keep away from open flames, hot surfaces and sources of ignition. Exposure to air or moisture over prolonged periods. Fire or intense heat may cause violent rupture of packages.

11. TOXICOLOGICAL INFORMATION

Likely routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation: Vapors and mists will irritate nose and throat and possibly eyes. Breathing small amounts during normal handling is not likely to cause harmful effects; breathing large amounts may be harmful. May cause central nervous system effects, such as headache, nausea, vomiting, abdominal pain, dizziness, confusion, and breathing difficulties. Causes respiratory tract irritation.

Skin contact: Causes skin irritation. Solvent action can dry and defat the skin, causing the skin to crack, leading to dermatitis.

Eye contact: Causes serious eye irritation.

Ingestion: This product may be fatal if it is swallowed. Central nervous system depression, including dizziness, drowsiness, fatigue, nausea, headache, unconsciousness. Aspiration may occur during swallowing or vomiting, resulting in lung damage.

Hazardous Component(s)	LD50s and LC50s
n-Hexane	Oral LD50 (Rat) = 28,710 mg/kg
Methylcyclopentane	None
Stoddard solvent, <0.1% Benzene	None
n-Heptane	Inhalation LC50 (Rat, 4 h) = > 73.5 mg/l Inhalation LC50 (Rat, 4 h) = > 29.29 mg/l
Xylenes	Oral LD50 (Rat) = 6,670 mg/kg Oral LD50 (Rat) = 3,523 - 8,600 mg/kg Oral LD50 (Rat) = 4,300 mg/kg Dermal LD50 (Rabbit) = > 43 g/kg Inhalation LC50 (Rat, 4 h) = 6580 ppm Inhalation LC50 (Rat, 4 h) = 6247 ppm Inhalation LC50 (Rat, 4 h) = 5922 ppm Inhalation LC50 (Rat, 4 h) = 6700 ppm Inhalation LC50 (Rat, 4 h) = 6350 ppm
Ethylbenzene	Oral LD50 (Rat) = 5.46 g/kg Oral LD50 (Rat) = 3,500 mg/kg Dermal LD50 (Rabbit) = 17,800 mg/kg Inhalation LC50 (Rat, 4 h) = 4000 ppm

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
n-Hexane	Irritant		Developmental Lung Nervous System Reproductive
Methylcyclopentane	Irritant		Nervous System
Stoddard solvent, <0.1% Benzene	Irritant		Central nervous system
n-Heptane	Irritant		Central nervous system
Xylenes	Irritant		Cardiac Central nervous system Kidney Liver
Ethylbenzene	Irritant		Central nervous system

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
n-Hexane	No	No	No
Methylcyclopentane	No	No	No
Stoddard solvent, <0.1% Benzene	No	No	No
n-Heptane	No	No	No
Xylenes	No	No	No
Ethylbenzene	No	Group 2B	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

Canada Transportation of Dangerous Goods - Ground

Proper shipping name: HEXANES
Hazard class or division: 3
Identification number: UN 1208
Packing group: II

International Air Transportation (ICAO/IATA)

Proper shipping name: Hexanes
Hazard class or division: 3
Identification number: UN 1208
Packing group: II

Water Transportation (IMO/IMDG)

Proper shipping name: HEXANES (Hexane)
Hazard class or division: 3
Identification number: UN 1208
Packing group: II
Marine pollutant: Hexane

15. REGULATORY INFORMATION

Canada Regulatory Information

CEPA DSL/NDSL Status: Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 3, 8, 11, 14, 15

Prepared by: Product Safety and Regulatory Affairs

Issue date: 10/17/2025

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel's products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.

This Safety Data Sheet has been generated based on the Canadian Hazardous Products Regulations (WHMIS 2015) and provides information in accordance with Canadian law only. No warranty or representation of any kind is given with respect to the substantive or export laws of any other jurisdiction or country. Please confirm that the information provided herein conforms to the substantive export or other law of any other jurisdiction prior to export. Please contact Henkel Product Safety and Regulatory Affairs for additional assistance.