



Revision Number: 009.1

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1. IDENTIFICATION

Product name:	LOCTITE HI FLX GM known as High Flex Form-In-Place Gasket	IDH number:	544316
Product type/ Recommended use:	Anaerobic Adhesive	Item number:	38628
Restriction of Use:	None identified	Region:	Canada
Company address:	Contact information:		
Henkel Canada Corporation	Telephone: +1 (905) 814-6511		
Meadowpine Boulevard 2515	MEDICAL EMERGENCY Phone: Poison Control Center		
Mississauga, Ontario L5N 6C3	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	MEDICAL EMERGENCY Phone: Poison Control Center		
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	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: H315 - CAUSES SKIN IRRITATION.
 H317 - MAY CAUSE AN ALLERGIC SKIN REACTION.
 H319 - CAUSES SERIOUS EYE IRRITATION.
 H336 - MAY CAUSE DROWSINESS OR DIZZINESS.
 H351 - SUSPECTED OF CAUSING CANCER.
 H373 - MAY CAUSE DAMAGE TO ORGANS THROUGH PROLONGED OR REPEATED EXPOSURE.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1
CARCINOGENICITY	2
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE	2

PICTOGRAM(S)



Precautionary Statements

Prevention: P201 - Obtain special instructions before use.
 P202 - Do not handle until all safety precautions have been read and understood.
 P260 - Do not breathe vapors, mist, or spray.
 P264 - Wash affected area thoroughly after handling.
 P271 - Use only outdoors or in a well-ventilated area.

IDH number: 544316

Product name: LOCTITE HI FLX GM known as High Flex Form-In-Place Gasket

Response:

P272 - Contaminated work clothing should not be allowed out of the workplace.
 P280 - Wear protective gloves, clothing, eye and face protection.
 P302+P352 - IF ON SKIN: Wash with plenty of water.
 P304+P340+P312 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell.
 P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P308+P313 - IF exposed or concerned: Get medical attention.
 P333+P313 - If skin irritation or rash occurs: Get medical attention.
 P337+P313 - If eye irritation persists: Get medical attention.

Storage:

P362+P364 - Take off contaminated clothing and wash it before reuse.
 P403+P233 - Store in a well-ventilated place. Keep container tightly closed.

Disposal:

P405 - Store locked up.
 P501 - Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Other hazards Not available.

Classification complies with Canadian Hazardous Products Regulations and is consistent with the provision of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
Dimethacrylate terminated urethane polyester	Unknown	30 - 60
2-Hydroxy-3-phenoxypropyl methacrylate	16926-87-7	10 - 30
Ethene, homopolymer	9002-88-4	10 - 30
Silica, amorphous, fumed, cryst.-free	112945-52-5	1 - 5
Cumene hydroperoxide	80-15-9	1 - 5
1-Acetyl-2-phenylhydrazine	114-83-0	0.1 - 1
2-Hydroxyethyl methacrylate	868-77-9	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

First Aid Measures by likely routes of exposure

Inhalation:

Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

Skin contact:

Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. Get medical attention.

Eye contact:

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.

Ingestion:

DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.

Most important symptoms and effects (acute and delayed):

The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.

Indication of any immediate medical attention / special treatment needed:

Not available.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Improper extinguishing agents:	Not available.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.
Unusual fire or explosion hazards:	Uncontrolled polymerization may occur at high temperatures resulting in explosions or rupture of storage containers.
Hazardous combustion products:	Oxides of carbon. Oxides of sulfur. Oxides of nitrogen. Irritating organic vapours.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling:	Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Keep container closed. Refer to Section 8.
Storage:	For safe storage, store between 0 °C (32°F) and 38 °C (100.4 °F) Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Ethene, homopolymer	10 mg/m3 TWA Inhalable particles. 3 mg/m3 TWA Respirable particles.	15 MPPCF TWA Respirable fraction. 15 mg/m3 TWA Total dust. 50 MPPCF TWA Total dust. 5 mg/m3 TWA Respirable fraction. 5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust.	None	None
Silica, amorphous, fumed, cryst.-free	3 mg/m3 TWA Respirable particles. 10 mg/m3 TWA Inhalable particles.	20 MPPCF TWA 0.8 mg/m3 TWA 50 MPPCF TWA Total dust. 5 mg/m3 TWA Respirable fraction. 15 mg/m3 TWA Total dust. 15 MPPCF TWA Respirable fraction.	None	None
Cumene hydroperoxide	None	None	1 ppm (6 mg/m3) TWA (SKIN)	None
2-Hydroxyethyl methacrylate	None	None	None	3 ppm Ceiling

Engineering controls:

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection:

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection:

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection:

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. Neoprene gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Gel
Color:	Blue
Odor:	Mild
Odor threshold:	Not available.
pH:	Not applicable, Product is non-soluble (in water).
Vapor pressure:	< 6.67 hPa (20 °C (68°F))
Boiling point/range:	> 149 °C (> 300.2 °F)
Melting point/ range:	Not applicable, Product is a liquid
Density/Relative density:	1.02 at 20 °C (68°F)
Relative vapor density:	> 1 20 °C
Flash point:	> 93 °C (> 199.4 °F) Tagliabue closed cup
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	The product is not flammable.
Evaporation rate:	Not available.
Solubility:	Not soluble Water
Solubility:	Miscible Acetone
Partition coefficient n-octanol/water (logarithmic value):	Not available.
VOC content:	2.8 % (by weight, calculated using CARB method; g/L less water, less exempts calculated using SCAQMD method)

Dynamic viscosity:	Not available.
Kinematic viscosity:	> 20.5 mm ² /s
Particle characteristics:	Not applicable, Product is a liquid
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	None under normal processing. Polymerization may occur at elevated temperature or in the presence of incompatible materials.
Hazardous decomposition products:	Oxides of nitrogen. Oxides of sulfur. Oxides of carbon. Irritating organic vapours.
Incompatible materials:	Free radical initiators. Strong oxidizing agents. Reducing agents. Alkalis. Rust. Acids. copper Iron.
Reactivity:	Not available.
Conditions to avoid:	Elevated temperatures. Heat, flames, sparks and other sources of ignition. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Likely routes of exposure:	Skin, Inhalation, Eyes, Ingestion
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Potential Health Effects/Symptoms

Inhalation: May cause dizziness, incoordination, headache, nausea, and vomiting.
Skin contact: May cause allergic skin reaction. Causes skin irritation.
Eye contact: Causes serious eye irritation.
Ingestion: May cause gastrointestinal tract irritation if swallowed. Not expected under normal conditions of use.

Hazardous Component(s)	LD50s and LC50s
Dimethacrylate terminated urethane polyester	None
2-Hydroxy-3-phenoxypropyl methacrylate	None
Ethene, homopolymer	None
Silica, amorphous, fumed, cryst.-free	None
Cumene hydroperoxide	None
1-Acetyl-2-phenylhydrazine	Oral LD50 (Mouse) = 270 mg/kg
2-Hydroxyethyl methacrylate	Oral LD50 (Rat) = 11.2 g/kg Oral LD50 (Rat) = 5,050 mg/kg

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
Dimethacrylate terminated urethane polyester	Irritant	Allergen	
2-Hydroxy-3-phenoxypropyl methacrylate	Irritant	Allergen	
Ethene, homopolymer			
Silica, amorphous, fumed, cryst.-free			
Cumene hydroperoxide	Corrosive Irritant	Allergen	Central nervous system Mutagen
1-Acetyl-2-phenylhydrazine		Allergen	Blood Kidney Mutagen Some evidence of carcinogenicity
2-Hydroxyethyl methacrylate	Irritant	Allergen	

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Dimethacrylate terminated urethane polyester	No	No	No
2-Hydroxy-3-phenoxypropyl methacrylate	No	No	No
Ethene, homopolymer	No	No	No
Silica, amorphous, fumed, cryst.-free	No	No	No
Cumene hydroperoxide	No	No	No
1-Acetyl-2-phenylhydrazine	No	No	No
2-Hydroxyethyl methacrylate	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

Canada Transportation of Dangerous Goods - Ground

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

Canada Regulatory Information

CEPA DSL/NDSL Status: Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 3,8,9,11

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