



Revision Number: 006.3

Issue date: 03/26/2025

1. IDENTIFICATION

Product name: LOCTITE EA 9394 AERO PART A
50GR KIT known as EA 9394 PART A
50G PUD.CUP

IDH number: 937051

Product type/ Recommended use: Part A of 2-K-Epoxy Adhesive

Item number: AA9277304

Restriction of Use: None identified

Region: United States

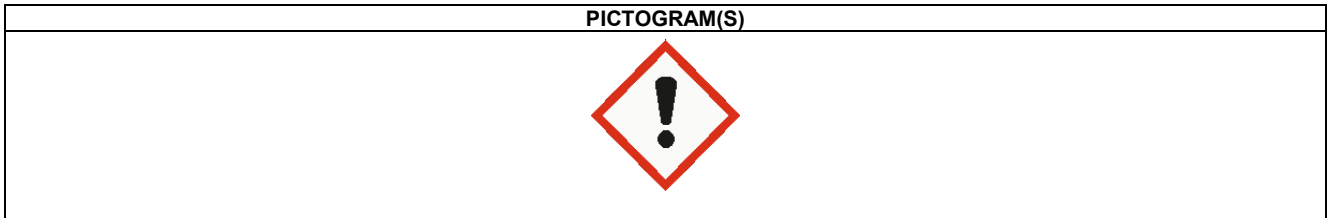
Company address: Henkel Corporation
One Henkel Way
Rocky Hill, Connecticut 06067

Contact information:
Telephone: +1 (860) 571-5100
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW	
WARNING:	H315 - CAUSES SKIN IRRITATION. H317 - MAY CAUSE AN ALLERGIC SKIN REACTION. H319 - CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1



Precautionary Statements

Prevention: P261 - Avoid breathing mist/vapours.
P264 - Wash affected area thoroughly after handling.
P272 - Contaminated work clothing should not be allowed out of the workplace.

Response: P280 - Wear protective gloves, eye protection, and face protection.
P302+P352 - IF ON SKIN: Wash with plenty of water.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313 - If skin irritation or rash occurs: Get medical attention.
P337+P313 - If eye irritation persists: Get medical attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.

Storage: Not prescribed

Disposal: P501 - Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Other hazards Not available.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
Aluminum	7429-90-5	30 - 60
Tetraglycidyl diaminodiphenylmethane	28768-32-3	30 - 60
Epichlorohydrin-4,4'-isopropylidene diphenol resin	25068-38-6	10 - 30
Modified epoxy resin	Unknown	5 - 10
Treated fumed silica	67762-90-7	1 - 5

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Epichlorohydrin-4,4'-isopropylidene diphenol resin	25068-38-6	10 - 30
Phenol, 4,4'-(1-methylethylidene)bis-, polymer with (chloromethyl)oxirane, N, N'-(methylenedi-4,1) phenylene)bis[N-(oxiranylmethyl)O		5 - 10
Treated fumed silica	67762-90-7	1 - 5

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

First Aid Measures by likely routes of exposure

Inhalation:	If inhaled, immediately remove the affected person to fresh air. If symptoms develop and persist, get medical attention.
Skin contact:	Remove contaminated clothing and footwear. Immediately wash skin thoroughly with soap and water. If symptoms develop and persist, get medical attention.
Eye contact:	In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.
Ingestion:	Get medical attention. Do not induce vomiting. Never give anything by mouth to a victim who is unconscious or is having convulsions.
Most important symptoms and effects (acute and delayed):	The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.
Indication of any immediate medical attention / special treatment needed:	Treat symptomatically and supportively.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Improper extinguishing agents:	Not available.
Special firefighting procedures:	Wear full protective clothing. Wear self-contained breathing apparatus.
Unusual fire or explosion hazards:	May liberate large quantities of dense, foul-smelling smoke which may contain unidentified toxic gasses.

Hazardous combustion products:

Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:

Prevent further leakage or spillage if safe to do so. Wear appropriate protective equipment and clothing during clean-up. Do not allow product to enter sewer or waterways.

Clean-up methods:

Absorb spill with inert material. Shovel material into appropriate container for disposal. Dispose of according to Federal, State and local governmental regulations.

7. HANDLING AND STORAGE

Handling:

Avoid contact with eyes, skin and clothing. Use only with adequate ventilation. For the Part A plus Part B adhesive mixture, follow curing schedule as recommended in product literature. Do not heat Part A at temperatures greater than 80 °C (176 °F). This material may self-react at higher temperatures and cause an exotherm. The exotherm has the potential for release of excessive energy and toxic gasses. Empty containers retain product residue, so obey hazard warnings and handle empty containers as if they were full.

Storage:

Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
None	None	None	None	None

Engineering controls:

Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.

Respiratory protection:

If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or vapors, appropriate NIOSH/MSHA respiratory protection must be provided.

Eye/face protection:

Wear safety glasses; chemical goggles (if splashing is possible).

Skin protection:

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Gray / Grey
Odor:	Mild
Odor threshold:	Not available.
pH:	Product is non-soluble (in water)., Not applicable
Vapor pressure:	< 0.1 hPa (20 °C (68°F))
Boiling point/range:	> 200 °C (> 392°F)
Melting point/ range:	Not applicable, Product is a liquid
Density/Relative density:	1.49
Relative vapor density:	> 1 20 °C
Flash point:	> 93 °C (> 199.4 °F)
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not determined
Flammability:	The product is not flammable.
Evaporation rate:	Not determined

Solubility:	Not soluble Water
Solubility:	Partially miscible ketones
Partition coefficient n-octanol/water (logarithmic value):	Not available.
VOC content:	< 10 g/l per SCAQMD Rule 1124 [EPA Test Method 24/304-91] (estimated)
Dynamic viscosity:	400,000 - 800,000 mPa.s
Kinematic viscosity:	> 20 mm ² /s
Particle characteristics:	Not applicable, Product is a liquid
Decomposition temperature:	> 200 °C

10. STABILITY AND REACTIVITY

Stability:	Stable at normal conditions.
Hazardous reactions:	May occur.
Hazardous decomposition products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.
Incompatible materials:	Strong acids and oxidizing agents. Amines.
Reactivity:	Not available.
Conditions to avoid:	To avoid thermal decomposition, do not overheat.

11. TOXICOLOGICAL INFORMATION

Likely routes of exposure:	Skin, Inhalation, Eyes, Ingestion
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Potential Health Effects/Symptoms

Inhalation: May cause nose, throat and lung irritation.
Inhalation: May cause respiratory tract irritation.
Skin contact: Causes skin irritation. May cause allergic skin reaction.
Skin contact: May cause allergic skin reaction. Causes skin irritation.
Eye contact: Causes serious eye irritation.
Eye contact: Causes serious eye irritation.
Ingestion: May be harmful if swallowed.
Ingestion: Not expected under normal conditions of use. May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s
Aluminum	Inhalation LC50 (Rat, 4 h) = > 0.888 mg/l Inhalation LC50 (Rat, 4 h) = > 2.3 mg/l
Tetraglycidyl diaminodiphenylmethane	Inhalation LC50 (Rat, 4 h) = > 30 mg/m3
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None
Modified epoxy resin	None
Treated fumed silica	None

Hazardous Component(s)	LD50s and LC50s
Tetraglycidyl diaminodiphenylmethane	Inhalation LC50 (Rat, 4 h) = > 30 mg/m3
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None
Phenol, 4,4'-(1-methylethylidene)bis-, polymer with (chloromethyl)oxirane, N, N'-(methylenedi-4,1) phenylene)bis[N-(oxiranymethyl)O	None
Treated fumed silica	None

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
Aluminum	Irritant		Central nervous system Lung
Tetraglycidyl diaminodiphenylmethane	Irritant	Allergen	Blood Central nervous system Gastrointestinal Kidney Liver Mutagen Nervous System
Epichlorohydrin-4,4'-isopropylidene diphenol resin	Irritant	Allergen	
Modified epoxy resin			
Treated fumed silica	Irritant		

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
Tetraglycidyl diaminodiphenylmethane	Irritant	Allergen	Blood Central nervous system Gastrointestinal Kidney Liver Mutagen Nervous System
Epichlorohydrin-4,4'-isopropylidene diphenol resin	Irritant	Allergen	
Phenol, 4,4'-(1-methylethylidene)bis-, polymer with (chloromethyl)oxirane, N, N'-(methylenedi-4,1) phenylene)bis[N-(oxiranymethyl)O			
Treated fumed silica	Irritant		

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Aluminum	No	No	No
Tetraglycidyl diaminodiphenylmethane	No	No	No
Epichlorohydrin-4,4'-isopropylidene diphenol resin	No	No	No
Modified epoxy resin	No	No	No
Treated fumed silica	No	No	No

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Tetraglycidyl diaminodiphenylmethane	No	No	No
Epichlorohydrin-4,4'-isopropylidene diphenol resin	No	No	No
Phenol, 4,4'-(1-methylethylidene)bis-, polymer with (chloromethyl)oxirane, N, N'-(methylenedi-4,1) phenylene)bis[N-(oxiranymethyl)O]	No	No	No
Treated fumed silica	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (Tetraglycidyl diaminodiphenylmethane, Bisphenol-A Epichlorohydrin resin)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Tetraglycidyl diaminodiphenylmethane, Bisphenol-A Epichlorohydrin resin)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III
Marine pollutant: Tetraglycidyl diaminodiphenylmethane, Bisphenol-A Epichlorohydrin resin
Exceptions: Classified per IMDG Amendment 34; Effective Jan 1, 2010.

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.

CERCLA/SARA Section 311/312: Please refer to the GHS classification in Section 2

CERCLA/SARA Section 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Aluminum (CAS# 7429-90-5).

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 12

Prepared by: Product Safety and Regulatory Affairs

Issue date: 03/26/2025

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