



Revision Number: 003.1

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**1. IDENTIFICATION**

<b>Product name:</b>	<b>LOCTITE FREKOTE R220 known as FREKOTE AQUALINE R-220 5 GAL US</b>	<b>IDH number:</b>	899174
<b>Product type/ Recommended use:</b>	Release agent	<b>Item number:</b>	41731
<b>Restriction of Use:</b>	None identified	<b>Region:</b>	Canada
<b>Company address:</b>	<b>Contact information:</b>		
Henkel Canada Corporation	Telephone: +1 (905) 814-6511		
Meadowpine Boulevard 2515	MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711		
Mississauga, Ontario L5N 6C3	TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887		
	MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

**2. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

**WARNING:** H319 - CAUSES SERIOUS EYE IRRITATION.

**HAZARD CLASS**

EYE IRRITATION

**HAZARD CATEGORY**

2A

**PICTOGRAM(S)**



**Precautionary Statements**

<b>Prevention:</b>	P264 - Wash affected area thoroughly after handling. P280 - Wear eye and face protection.
<b>Response:</b>	P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337+P313 - If eye irritation persists: Get medical attention.
<b>Storage:</b>	Not prescribed
<b>Disposal:</b>	Not prescribed

**Other hazards** Not available.

Classification complies with Canadian Hazardous Products Regulations and is consistent with the provision of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
Triethoxy(methyl)silane	2031-67-6	1 - 5

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

#### First Aid Measures by likely routes of exposure

<b>Inhalation:</b>	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention.
<b>Skin contact:</b>	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse.
<b>Eye contact:</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Check for and remove any contact lenses. Get immediate medical attention.
<b>Ingestion:</b>	Do not induce vomiting. Never give anything by mouth to an unconscious person. If vomiting occurs, prevent aspiration by keeping the patient's head below the knees. Get immediate medical attention.
<b>Most important symptoms and effects (acute and delayed):</b>	The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.
<b>Indication of any immediate medical attention / special treatment needed:</b>	Not available.

### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Not applicable. Product is an aqueous dispersion.
<b>Improper extinguishing agents:</b>	Not available.
<b>Special firefighting procedures:</b>	None
<b>Unusual fire or explosion hazards:</b>	None
<b>Hazardous combustion products:</b>	Not applicable

### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Prevent further leakage or spillage if safe to do so. Do not allow product to enter sewer or waterways.
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**Clean-up methods:**

Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a partly filled, closed container until disposal. Wet surfaces may be slippery.

## 7. HANDLING AND STORAGE

**Handling:**

Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not taste or swallow. Do not wear contact lenses. For operations where eye or face contact could occur, provide safety shower and eyewash fountain.

**Storage:**

Keep in a cool, well ventilated area. Keep container closed. Store in original container until ready to use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
None	None	None	None	None

**Engineering controls:**

Ensure adequate ventilation, especially in confined areas.

**Respiratory protection:**

Not normally required.

**Eye/face protection:**

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

**Skin protection:**

Chemical resistant, impermeable gloves.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid
<b>Color:</b>	White, Off white
<b>Odor:</b>	Mild
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	3.90 - 4.10
<b>Vapor pressure:</b>	2.3 kPa (20 °C (68°F))
<b>Boiling point/range:</b>	100 °C (212°F) 1,013.200 hPa None Aqueous solution 100 °C (212°F)
<b>Melting point/ range:</b>	Not applicable, Product is a liquid
<b>Density/Relative density:</b>	1.00 Approximately
<b>Relative vapor density:</b>	> 1 20 °C
<b>Flash point:</b>	Not applicable
<b>Flammable/Explosive limits - lower:</b>	Not applicable
<b>Flammable/Explosive limits - upper:</b>	Not applicable
<b>Autoignition temperature:</b>	Not applicable
<b>Flammability:</b>	The product is not flammable.
<b>Evaporation rate:</b>	Same as water.
<b>Solubility:</b>	Soluble Water
<b>Partition coefficient n-octanol/water (logarithmic value):</b>	Not available.
<b>VOC content:</b>	2 %; 20 g/l (calculated)
<b>Dynamic viscosity:</b>	Not available.
<b>Kinematic viscosity:</b>	1 mm <sup>2</sup> /s
<b>Particle characteristics:</b>	Not applicable, Product is a liquid
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

**Stability:** Stable under normal conditions of storage and use.

**Hazardous reactions:** None under normal processing.

**Hazardous decomposition products:** None reasonably foreseeable.

**Incompatible materials:** Avoid contact with materials sensitive to water.

**Reactivity:** Not available.

**Conditions to avoid:** Store away from incompatible materials.

## 11. TOXICOLOGICAL INFORMATION

**Likely routes of exposure:** Skin, Inhalation, Eyes, Ingestion

### Potential Health Effects/Symptoms

**Inhalation:** May cause irritation to nose and throat.  
**Skin contact:** Prolonged or repeated contact may cause irritation.  
**Eye contact:** Causes serious eye irritation.  
**Ingestion:** Not expected under normal conditions of use. Not expected to be harmful by ingestion.

Hazardous Component(s)	LD50s and LC50s
Triethoxy(methyl)silane	Inhalation LC50 (Rat, 4 h) = > 13,500 mg/m3

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
Triethoxy(methyl)silane	Irritant Corrosive		

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Triethoxy(methyl)silane	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

### Canada Transportation of Dangerous Goods - Ground

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

**International Air Transportation (ICAO/IATA)**

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

**Water Transportation (IMO/IMDG)**

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

**15. REGULATORY INFORMATION**

**Canada Regulatory Information**

**CEPA DSL/NDL Status:** All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

**United States Regulatory Information**

**TSCA 8 (b) Inventory Status:** All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.

**16. OTHER INFORMATION**

**This safety data sheet contains changes from the previous version in sections: 4, 8, 9, 11**

**Prepared by:** Product Safety and Regulatory Affairs

**Issue date:** 11/07/2025

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